



Dart Aerospace Ltd.
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646.3301

Job Sheet 184737



Part No: 646.3301

Job Qty: 6 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG 646.3300 REV NC3 IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.07 AS PER
DWG NC3 DD VERF:JLM

Ship Via:

5964

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		10/31/18	0.00	0.00	Start Up Stores/Pkg-2		OCT 17 2018
110	Packaging	6 pcs		10/31/18	0.00	0.00	Packaging1-1		OCT 17 2018
120	Small Fab	6 pcs		10/31/18	0.00	8.33	Small Fab-1		OCT 17 2018
130	QC	6 pcs		10/31/18	0.00	0.00	QC5		NOV 08 2018
140	Packaging	6 pcs		10/31/18	0.00	0.00	Packaging3-1		NOV 09 2018
150	QC21-SA	6 Ea		10/31/18	0.00	0.00	QC21		NOV 12 2018

Part Op 120 - TWO fastener must be install finger-tight (see note 9) Assemble as per dwg and apply loctite 598 on all faying
Descriptions: surfaces shown on dwg per note 7. exp. date: 03/20

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3310	LH Half - Upper Cutter Assembly	6 Ea (1 ea)	90-Start up Operation	3108199
646.3311	RH Half - Upper Cutter Assembly	6 Ea (1 ea)	90-Start up Operation	5050839X1 5108605X5
646.3312	Center Plate	6 Ea (1 ea)	90-Start up Operation	5043341
646.3313	Upper Guide	6 Ea (1 ea)	90-Start up Operation	5043381
646.3314	Blade	6 Ea (1 ea)	90-Start up Operation	5052415
646.3315	Blade	6 Ea (1 ea)	90-Start up Operation	5057528
646.3316	Blade	6 Ea (1 ea)	90-Start up Operation	5053063
AN3-12A	Bolt	12 Ea (2 ea)	90-Start up Operation	5095479
AN3-14A	Bolt	6 Ea (1 ea)	90-Start up Operation	5068652
MS21042L08	Nut	108 Ea (18 ea)	90-Start up Operation	5100409
MS21042L3	Nut	18 Ea (3 ea)	90-Start up Operation	5094592
MS27039-08-19	Screw	108 Ea (18 ea)	90-Start up Operation	5044235
NAS1149F0332P	Washer	36 Ea (6 ea)	90-Start up Operation	5109996
NAS1149FN832P	Washer	216 Ea (36 ea)	90-Start up Operation	5100408



Container No: S119224



Part: 646.3301

Job No: 184737

Serial No/Batch: S119224

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 10/17/16

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3310	6	16	0
	646.3311	6	17	0
	646.3312	6	15	0
	646.3313	6	8	0
	646.3314	6	10	0
	646.3315	6	10	0
	646.3316	6	11	0
	AN3-12A	12	104	0
	AN3-14A	6	320	0
	MS21042L08	108	2,317	0
	MS21042L3	18	2,637	0
	MS27039-08-19	108	2,028	0
	NAS1149F0332P	36	2,625	0
	NAS1149FN832P	216	3,395	0

Part Specifications

Specifications could not be found.

